

## Features

- 4 Element (3 Phase + EF) over current IDMT with instant trip.
- Back lit LCD display for settings.
- Display of Load current in terms of primary.
- Selection of Curve: Seven selectable curves Normal Inverse1 (C1), Normal Inverse2 (C2), Very Inverse (C3), Extremely Inverse (C4), Extremely Inverse (C4A) EE Equivalent, Long Time Inverse (C5) & Definite Time (C6).
- Separate curve selection for Phase and EF.
- Design using DSP technology.
- Latching of fault current up to last 5 faults with time stamping.
- Password protection for setting.
- Site selectable CT secondary i.e. 1A/5A
- Relay can be set either as IDMT or Definite time
- Programmable operating time in instantaneous element
- Cold Load pickup for prolong inrush current.
- Inbuilt Breaker Fail & Trip Circuit Supervision
  Function
- Programmable Annunciation Contact.



 USB (at front) and RS422/RS485 (at rear) Communication Port for remote SCADA (only for ADR241A i.e. communicable Relay).

#### General

The ADR141A/ ADR241A is member of Ashida Numerical Relay family (Aditya Series) design to meet demand of low and medium switchgear control. The ADR141A/ ADR241A are 3 OC and 1 EF relay with Instantaneous high-set and programmable output to simplify feeder protection wiring. The ADR141A/ ADR241A continuously monitors all phases and earth current, through CT connections. The highspeed micro-controller samples this current through a 12-bit A/D converter. The microcontroller performs powerful Numerical Algorithms to find out RMS of current signal, and then these values are used for protection and metering function. All measurement is tuned to fundamental frequency. Each input current is also displayed on 16 x 2 LCD display for metering.



The Relay is having three main functions 1) Protection 2) Self-Supervision 3) Measurement

## 1. Protection Functions

The ADR141A/ ADR241A give maximum benefit/cost ratio. The ADR141A/ ADR241A give all the advantage of numerical relay at affordable cost. Following is summery of different protection functions provided by relay.

ANSI	IEC	Protection Functions
50	>>	Instantaneous Over current Protection (OC-Inst.)
50N	l <sub>E</sub> >>	Instantaneous Earth Fault Protection (EF-Inst.)
50,51	l>t, lp	Time Over current Protection (Phase-IDMT.)
50N, 51N	IE>t, IEP	Time Over current Protection (EF-IDMT.)
CLP	-	Cold Load Pickup
50BF	-	Breaker Failure
TCS	-	Trip Circuit Supervision

## 1.1. Over current / EF protection

The ADR141A/ ADR241A relay has 4 sensing element 3 OC and 1 EF. The tripping current can be set from 5% to 250% for Phase and 5% to 250% for Earth Fault in steps of 1% by Keys provided on front panel. The unit has selection of IDMT characteristic of international IEC standard, i.e. Very inverse / Extremely Inverse / Long Inverse and Standard inverse (both 3.0 sec and 1.3sec at 10 times). The Time Multiplier Setting (TMS) can be set from x0.01 to x1.5 in steps of x0.005 for IDMT delay multiplication. Separate operating curve can be programmed for phase and EF.

The each stage thresholds for phase (earth) over current can be selected with an Inverse Definite Minimum Time (IDMT) characteristic.

The Time Delay is calculated with a mathematical formula For IEC Inverse Curve



For Extremely Inverse C4A Curve



Curve Type	Description	а	b
C1	Normal Inverse_1	0.14	0.02
C2	Normal Inverse_2	0.06	0.02
C3	Very Inverse	13.5	1
C4	Extremely inverse	80	2
C4A	Extremely Inverse as per EE relays	80	2.2
C5	Long Time Inverse	120	1
C6	Definite Time	-	-



Doc ID : ADR141A/PC/01 Rev No. : 06 Page No. : 2 of 17





The instantaneous tripping function is having range of 50% to 3000% in step of 1% for Phase and EF.

The high speed CPU continuously monitors the all four current inputs and compare with IDMT as well as instantaneous setting. If anyone current is above instantaneous setting the relay provides immediate trip command bypassing IDMT delay. If input current is less than instantaneous setting but more than IDMT setting, CPU calculates IDMT delay as per selected IDMT characteristic and TMS setting and provides trip command if fault persist even after this time delay.



Doc ID :ADR141A/PC/01 Rev No. :06 Page No. :3 of 17 All the settings are password protected to prevent unauthorised change.

#### 1.2. Breaker Fail Function (BF or LBB)

Normally after tripping the current should become Zero within 100 to 200ms depending upon type of fault and breaker mechanism. After Fault Relay starts one internal timer (settable from 000 to 800 ms) if fault is not cleared during this time then relay declares as Breaker Fail (LBB function)

#### 1.3. Cold Load Pickup

Relay also equipped with cold load pickup feature. During switching of load relay sense closing of CB by auxiliary contact of CB (through dedicated Status input marked as CB NO). Once CB closing is detected relay automatically switch settings to cold load setting (which independently adjustable) for pre define time (adjustable). After this cold load time relay switch back to original setting automatically and avoid wrong operation of relay.

#### 1.4. Trip circuit Supervision & Status

The ADR141A/ ADR241A is having 2 separate digital opto-coupler status inputs which can be used to continuously monitors continuity of tripcircuit. The general scheme is as shown in fig.



Fig. Trip Circuit Logic

Relay monitors Trip coil continuity through CB NO during Close condition and through CB NC during Trip condition. If any discontinuity observed it generates Alarm signal. One changeover contact is provided for ALRAM and will operate when input status S3 and S4 both are active or inactive. i.e CB NO as well as CB NC are both close or open.

Along with this two general purpose Status inputs S1 and S2 are given for SCADA application

#### 1.5. Extra Alarm Contact

Protection panel requires extra contacts for visual ALARM and ANNUNCIATION indication for operator. Also some status contacts for SCADA or remote indications. Usually separate electromechanical relays are used for contact multiplication of protection relay contacts. This added extra wiring and extra hardware. The ADR141A/ ADR241A provides separate ALARM programmable contact for such application. 4 nos. of extra annunciation contacts are provided. These contacts can be programmed as follows:

	ANN. TYPE 1	ANN. TYPE 2	ANN. TYPE 3	ANN. TYPE 4
RELAY 1	OC1	OC HF	HF	COM. ALARM
RELAY 2	OC2	OC IDMT	IDMT	PROTH.
RELAY 3	OC3	EF HF	PHASE	PHASE
<b>RELAY</b> 4	EF	EF IDMT	EF	EF

# Supervision Function Self-supervision

The ADR141A/ ADR241A relay continuously keeps track on its internal hardware and the movement it detects any failure of any component, it give message on LCD display, This feature is very useful to give pre information to avoid any mal-operation. In such situation it uses some default setting and remains in protection mode.



#### 3. Measurement Function

In normal condition the relay displays actual current flowing through the relay. Using the front keyboard all relay settings can be viewed. If current is in fault range the relay gives trip command. The type of the fault is displayed on LCD display. During the fault condition, the relay measures the fault current and stores it in nonvolatile memory. The fault current can be read using keyboard on LCD display. Last 5 fault values along with tripping counter can be view using keyboard. All settings can be done locally as well as remotely via communication port and saved in non-volatile memory.



Doc ID : ADR141A/PC/01 Rev No. : 06 Page No. : 5 of 17

#### **Ordering Information**

The relay is available with different model option. It is user's responsibility to specify correct model no. while ordering.

While Ordering Specify the following Information for ADR141A/ADR241A Relay

Definition of Model No For Aditya Series Relays



#### Ordering information:

ADR241A - AM - XXX - XX - XX - XX - XX - XX -
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#### Available Models:

- ADR141A AM–110–01–04–28–03–00–00 (Draw out cabinet)
- ADR241A AM–110–01–04–28–03–00–02 (Draw out cabinet)





#### **Technical Specifications:**

I.    Measurement Accuracy    Typical ± 2% In for Phase and EF      II.    Frequency measurement range    45 Hz – 55 Hz      Current	AC Meas	easuring Input:				
II.    Frequency measurement range    45 Hz – 55 Hz      Current Inge      Current Inge    CT secondary    1 / 5 Amp. (Selectable)      II.    Nominal Burden at In (without tripping condition)    < 0.20 VA at rated current (In)	I.	Measurement Ac	curacy	Typical ± 2% In for Phase and EF		
Current Input:      I.    CT secondary    1 / 5 Amp. (Selectable)      II.    Nominal Burden at In (without tripping condition)    < 0.20 VA at rated current (In)	II.	Frequency meas range	surement	45 Hz –	55 Hz	
I.    CT secondary    1 / 5 Amp. (Selectable)      II.    Nominal Burden at In (without tripping condition)    < 0.20 VA at rated current (In)	Current	Input:				
II.    Nominal Burden at In (without tripping condition)    < 0.20 VA at rated current (In)	I.	CT secondary		1 / 5 Am	ıp. (Sele	ctable)
(without tripping condition)    40 x rated current (In) for 3sec      III.    Thermal Withstand Capacity    40 x rated current (In) for 3sec      2 x rated current (In) continuous for Phase and EF CT    100 km continuous for Phase and EF CT      IV.    Measurement Linearity Range for Non – Offset AC Current    Linear up to 40 In      Auxiliary    Supply Input:    100 km continuous for Phase and EF CT      I.    Nominal operating range    24 – 230V AC/ DC      II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)    80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA	II.	Nominal Burden	at In	< 0.20	VA at rat	ed current (In)
III.    Thermal Withstand Capacity    40 x rated current (In) for 3sec      2 x rated current (In) continuous for Phase and EF CT    2 x rated current (In) continuous for Phase and EF CT      IV.    Measurement Linearity Range for Non – Offset AC Current    Linear up to 40 In      Auxiliary Supply Input:    Image for Non – Offset ac    Image for Non – Offset ac      I.    Nominal operating range    24 – 230V AC/ DC      II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)    80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA		(without tripping	condition)			
Image: Image of the second	III.	Thermal Withsta	nd Capacity	40 x rate	d curren	t (In) for 3sec
IV.    Measurement Linearity Range for Non – Offset AC Current    Linear up to 40 In      Auxiliary    Supply Input:      I.    Nominal operating range    24 – 230V AC/ DC      II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)    80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA				2 x rated	current	(In) continuous for Phase and EF CT
Auxiliary Supply Input:      I.    Nominal operating range    24 – 230V AC/ DC      II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA	IV.	Measurement Linearity Range for Non – Offset AC Current		Linear u	p to 40 I	n
I.    Nominal operating range    24 – 230V AC/ DC      II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)    80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA	Auxiliar	y Supply Input:				
II.    Voltage operating range    80% of lower nominal range and 120% of upper nominal range (For DC Supply)      80% of lower nominal range and 110% of upper nominal range (For AC Supply)      III.    Nominal Burden on 24 –    24 – 230 VAC    < 12 VA	I.	Nominal operating range		24 – 230	V AC/ D	c
80% of lower nominal range and 110% of upper nominal range (For AC Supply)    III.  Nominal Burden on 24 –    24 – 230 VAC  < 12 VA	II.	. Voltage operating range		80% of lo DC Supp	ower non oly)	ninal range and 120% of upper nominal range (For
III.      Nominal Burden on 24 –      24 – 230 VAC      < 12 VA				80% of lower nominal range and 110% of upper nominal range (For AC Supply)		
230V Auxiliary Power	III.	. Nominal Burden on 24 – 230V Auxiliary Power		24 – 230	VAC	< 12 VA
Supply      24 – 230 VDC      < 5 W		Supply		24 – 230	VDC	< 5 W
IV. Tolerable AC ripple Up to 15% of highest dc supply, As per IEC 60255-26: 2013	IV.	Tolerable AC ripple		Up to 15	% of hig	hest dc supply, As per IEC 60255-26: 2013
V. Relay power up time < 2.5 Sec	V.	V. Relay power up time		< 2.5 Se	C	
Opto Isolated Input:	Opto Isc	plated Input:				
I. Opto Isolated input 24 – 230 VDC operating Range	I.	Opto Isolated inp operating Range	but	24 – 230	VDC	
II. Threshold Voltage for DC 18V +/- 3volts	II.	Threshold Voltag	ge for DC	18V +/-	3volts	
Maximum operating voltage 250 VDC range		Maximum operat range	ing voltage	250 VDC	;	
III. Drop out Within 85% of threshold voltage value	III.	Drop out		Within 8	5% of th	reshold voltage value
IV. VA Burden of Opto Isolated For each status < 1.5 Watt / VA Status Input	IV.	VA Burden of Opto Isolated F Status Input		For each	status <	< 1.5 Watt / VA
V. Filtering Time < 40ms	٧.	Filtering Time < 40ms				
VI. Logic input recognition time : For all Status filtering time + 5ms ± 5 ms	VI.	Logic input recognition time : For		: For all S	Status fil	tering time + 5ms ±5 ms
Output contact:	Output o	contact:				
I. Output Continuous 5A/250Vac	I.	Output	Continuous		5A/250	Vac
Contacts Make & carry 30Amp for 3sec AC /DC		Contacts	Make & carr	у	30Amp	for 3sec AC /DC
Short time withstand 50Amp for 1sec AC /DC			Short time w	vithstand	50Amp	for 1sec AC /DC



		Breaking capacity	AC	C- 1250VA max @ 250V(PF 0.4)
			D	C- 100W Resistive max. 5A or 300V
			50	Watt Inductive (L/R 45ms) max. 5A or 300V
		Operating Time	<1	Omsec
		Minimum no. of operations	10 ор	0,000 operation loaded condition & unloaded 100,000 operations
Operatir	ng condition:			
Ι.	Relative Humidity			: Humidity (RH) 95% maximum
١١.	Operating temperature range			: -25 °C to +65 °C
III.	Storage temperature range			: -25 °C to +70 °C

Accuracy	Accuracy of protection function:					
I.	Phase Over current:					
	For operating Value	Pickup	1.05 x setting ±5%			
		Drop –off	0.95 x setting ±5%			
	For operating Time	IDMT Characteristic shape	As per class5 of 60255-151 cl.5.2**			
			or 55ms whichever is greater			
		DT Operation	±5% or 55ms whichever is greater*			
		<b>Note</b> "*" indicates Referent above set value.	nce Condition that is Fault current 2 times			
II.	Ground Over current (EF):					
	For operating Value	Pickup	1.05 x setting ±5%			
		Drop–off	0.95 x setting ±5%			
	For operating Time	IDMT Characteristic shape	As per class5 of 60255-151 cl.5.2**			
			or 55ms whichever is greater			
		DT Operation	±5% or 55ms whichever is greater*			
		<b>Note</b> "* " indicates Referentimes above set value.	nce Condition that is Fault current 2			
III.	Cold Load:					
	Cold Load Time	CL Time	Setting ± 10%			
	For operating Value	Pickup	1.05 x setting ±5%			
		Drop-off	0.95 x setting ±5%			
	For operating Time	IDMT Characteristic shape	As per class5 of 60255-151 cl.5.2**			
			or 55ms whichever is greater			
		DT Operation	$\pm 5\%$ or 55ms whichever is greater *			
		<b>Note</b> "* " indicates Referentimes above set value.	nce Condition that is Fault current 2			



IV.	CB Fail:				
	For Operating Time	DT Operation	±5% or 55ms whichever is greater*		
		CBF Reset	<60ms		

\*\*Note: As per IEC60255-151 Class 5 (assigned error 5%) the tolerance calculated as below;

Value of characteristic quantity as multiple of setting value (GS)	2N	5N	10N	20N
Limiting error as multiple of an assigned error	2.5	1.5	1	1
Percentage for time accuracy claim	12.5%	7.5%	5%	5%

Mechanic	Mechanical Details				
I.	: For Cabinet Type	CSA – 150 without IP cover	MAC01972		
		CSA – 150 with IP cover	MAC01973		
	: For Electrical Connection	3 Phase, 3 Wire System	APR06828		
		3 Phase, 4 Wire System	APR06829		
	: Net Weight	Approx. 2.5 Kg.			

Relay Se	Relay Setting:			
Sr. No	Parameter	Setting / Ranges		
1.	Password	: 000 – 099 in steps of 001		
2.	New Password	: 000 – 099 in steps of 001		
3.	Unit ID	: 001 – 250 in steps of 001		
4.	IP>	: 005 – 250 % in steps of 1%		
5.	IP TMS	: 0.010 – 1.500 in steps of 0.005		
6.	IP>>	: 0050 – 3000 % in steps of 1% (00 is Bypass)		
7.	IE>	: 005 – 250 % in steps of 1%		
8.	IE TMS	: 0.010 – 1.500 in steps of 0.005		
9.	IE>>	: 0050 – 3000 % in steps of 1% (00 is Bypass)		
10.	IP> Curve	: C1 – C6 in step of 1		
11.	IE> Curve	: C1 – C6 in step of 1		
12.	IP> C6 Time	: 00.0 – 99.9s in steps of 0.1s		
13.	IE> C6 Time	: 00.0 – 99.9s in steps of 0.1s		
14.	IP>> Delay	: 00.00 – 10.00s in steps of 0.01s		
15.	IE>> Delay	: 00.00 – 10.00s in steps of 0.01s		
16.	BF Delay	: 000 – 800ms in steps of 50ms		
17.	CT Secondary	: 001 – 002 (001 = 1A, 002 = 5A)		
18.	CT Primary	: 0010 – 5000A in steps of 1A		
19.	Test Block	: 001 - 002 (001 = Yes, 002 = No)		
20.	Trip Circuit	: 001 - 002 (001 = Yes, 002 = No)		
21.	Ann. Type	: 1 – 4 in steps of 1		
22.	Ann. Contacts	: 001 – 002 (001 = SR, 002 = HR)		
23.	Trip Contacts	: 001 – 002 (001 = SR, 002 = HR)		



24.	BF Contacts	: 001 – 002 (001 = SR, 002 = HR)
25.	Com. Port	: USB/ RS485
26.	Set Parity	: None / Even / Odd
27.	Baud Rate	: 001 – 008 (01=2400, 02=4800, 03=9600, 04=14400, 05=19200, 06=28800, 07=38400, 08=57600)

Cold Load Setting:			
Sr. No	Parameter	Setting / Ranges	
1.	Password	: 000 – 099 in steps of 001	
2.	Cold Load	: 001 – 002 (001 = Yes, 002 = No)	
3.	Cold Load Timer	: 0.01 – 10 sec in steps of 0.1s	
4.	CL IP>	: 005 – 250 % in steps of 1%	
5.	CL IP TMS	: 0.010 – 1.500 in steps of 0.005	
6.	CL IP>>	: 0050 – 3000 % in steps of 1%	
7.	CL IE>	: 005 – 250 % in steps of 1%	
8.	CL IE TMS	: 0.010 – 1.500 in steps of 0.005	
9.	CL IE>>	: 0050 – 3000 % in steps of 1%	
10.	CL IP> Curve	: C1 – C6 in step of 1	
11.	CL IE> Curve	: C1 – C6 in step of 1	
12.	CL IP> C6 Time	: 00.0 – 99.9s in steps of 0.1s	
13.	CL IE> C6 Time	: 00.0 – 99.9s in steps of 0.1s	
14.	CL IP>> Delay	: 00.00 – 10.00s in steps of 0.01s	
15.	CL IE>> Delay	: 00.00 – 10.00s in steps of 0.01s	

Date & Time Setting:			
Sr. No	Parameter Settings / Ranges		
1.	SET Hours	: 00 to 23 Hrs in step 1.	
2.	SET Minutes	: 00 to 59 Mins in step 1.	
3.	SET Seconds	: 00 to 59 Sec. in step 1.	
4.	SET Date	: 01 to 31 Days in step of 1.	
5.	SET Month	: 01 to 12 Months in step of 1.	
6.	SET Year	: 00 to 99 Years in step of 1.	

Operatio	Operational Indicators (Flags)		
Ι.	ON / Error	: Green LED indicates Relay OK	
		: Red LED indicates Problem in relay Hardware.	
	PKP / HF	: Green LED indicates relay Pickup.	
		: Red LED indicates relay operated at HF.	
	OC Fault /	: Green LED indicates the relay tripped by OC, Hand Reset (HR) Type	
	EF Fault	: Red LED indicates the relay tripped by EF, Hand Reset (HR) Type	
	TRIP / BF	: Green LED Indicates that Trip pulse is being executed. SR type	
		when TRIP contact selected as SR and HR type when TRIP contact	



	selected as HR.
	: Red LED indicates BF operated. SR type when BF contact selected as SR and HR type when BF contact selected as HR.

## **Typical Tests Information:**

Electromagnetic Compatibility Type Test:				
Sr. No.	b. Standard		Test	
I.	High Frequency	IEC60255-22-1,	1) 2.5 kV Common Mode	9
D	Disturbance Test	IEC60255-26	2) 1 kV Differential Mode	)
		(ed3): 2013	EUT Condition Ene	rgized
П.	Electrostatic	IEC60255-22-2,	1) 8kV air discharge	
	Discharge Test- Direct Application	IEC60255-26	2) 6kV contact discharge	)
		(ed3) : 2013	Test Mode Direct a	nd Indirect Method
			EUT Condition Energiz	zed
III.		IEC60255-22-4,	Test Voltage : ±4 KV	
	Fast Transient Disturbance Test	IEC60255-26	Repetition rate : 5 KHz a	and 100 KHz.
		(ed3) : 2013	EUT Condition : Energized	
IV.		IEC60255-22-5,	Front time / time to half v	/alue : 1.2/50 μS
		IEC60255-26	Source impedance : $2\Omega$	
	Surge Immunity Test	(ed3) : 2013	Common Mode : ±4 KV	
			Differential Mode : ±2 KV	/
			EUT Condition : Energize	ed
V.	Pulse Magnetic Field	IEC61000-4-9,	Class 5: 1000A/m field a	pplied continuously in all planes
	Immunity Test	IEC60255-26 (ed3) : 2013	for the EUT	
VI.	Radiated	IEC60255-22-3,	Voltage Level	10 V/m
	Field Disturbance	IEC60255-26 (ed3) : 2013	Frequency Range	80 - 1000 MHz
	Test		Modulation	80% AM @ 1 KHz
			Spot Frequency	80, 160, 380, 450 & 900 MHz
VII.	Conducted	IEC60255-22-6,	Voltage Level	10 V
	By Radio Frequency	IEC60255-26	Frequency Range	0.15 – 80 MHz
	Field	(ed3) : 2013	Modulation	80% AM @ 1 KHz
			EUT Condition	Energized
			Spot Frequency	27, 68 MHz
VIII.	Power Supply	IEC60255-11	: AC voltage dip:	
	Immunity Test	IEC61000-4-11 IEC61000- 4-29	40%:	200 ms
		IEC60255 – 26 (Ed3) : 2013	70%:	500ms
			80%:	5s
			AC Interruption:	
			10ms, 20ms, 50ms, 100	ms, 200ms, 0.5s and 5s



			DC Voltage dip:	
			40% :	200ms
			70% :	500ms
			DC Interruption:	
			10ms, 20ms, 30ms, 50m	s, 100ms, 200ms, 0.5s, 1s & 5s
IX.	Conducted &	IEC60255-25,	: Conducted	
	Emission Test	IEC60255-26	Frequency Range	Limit
		(ed3) : 2013	0.15 – 0.5 MHz	79 dB/µV (Quasi peak)
				66 dB/μV (Average)
			0.5 – 30 MHz	73 dB/µV (Quasi peak)
				60 dB/μV (Average)
			EUT Condition	Energized
			: Radiated	
			Frequency Range	Limits
			30 MHz – 230 MHz	50 dB (μV/m)
			230 MHz – 1000 MHz	57 dB (μV/m)
			EUT Condition	Energized

Insulation Tests:				
I.	Dielectric Test	IEC60255-27	: At 2kV 50Hz	
			a) Between all terminals conr earth for 1 minute	nected together and case
			b) Between independent circl minute.	uits with case earth for 1
II.	Impulse Voltage Test	IEC60255-27	Test Voltage	5kv, 1.2/50 μSec
			Energy	0.5 J
			No. of impulses	3 on each
			Polarity	+ve and -ve
			EUT Condition	Non Energized
III.	Insulation Resistance	IEC60255-27	:≥100MΩ @ 500V DC	

Environmental tests:		
I.	Cold test	: IEC-60068-2-1
II.	Dry heat test	: IEC-60068-2-2
III.	Damp heat test, steady state	: IEC-60068-2-78
IV.	Change of Temperature	: IEC-60068-2-14



V.	Damp heat test, cyclic	: IEC-60068-2-30
VI.	Enclosure Protection Test	: IEC 60529
	IP52 (with optional IP cover)	
	IP31 (without optional IP cover)	

CE compliance		
I.	Immunity	: IEC-60255-26
II.	Emissive Test	: IEC- 60255-26
III.	Low voltage directive	: EN-50178

Mechani	Mechanical tests			
		: IEC 60255-21-1 class 2		
I.	Vibration Endurance Test	: Frequency Range = 10Hz - 250Hz, acceleration. = 2gn		
		: Sweep rate 1 octave/min; 20 cycle in 3 orthogonal axis.		
		: IEC 60255-21-1 class 2		
١١.	Vibration Response Test	: Frequency Range = 10Hz – 150Hz , acceleration. = 1gn		
		: Sweep rate 1 octave/min; Displacement =0.075mm, in 3 orthogonal axis.		
III.	Bump Test	: IEC 60255-21-2 Class-1		
		: 1000 bumps / direction of 10gn peak acceleration and 16ms pulse duration in each of the two opposite direction per axis as per No. of axes. 3.		
IV.	Shock Withstand Test	: IEC 60255-21-2 Class-2 30g, 11ms		
		: 3 shocks of 15gn peak acceleration and 11ms pulse in each of two opposite direction. No. of axis : 3		
V.	Shock Response Test	: IEC 60255-21-2 Class-2		
		: 5 shocks of 10gn peak acceleration and 11ms pulse in each of two opposite direction. No. of axis : 3		
VI.	Seismic Test	: IEC 60255-21-3 Class-2		
		: Sweep 1/Axis (@a sweep rate of 1 octave/minute) vibration in the frequency range (5-35 Hz) at displacement X-axis: 7.5mm, Y-axis: 3.5mm amplitude of 3.5mm with acceleration of X-axis: 2gn, Y- axis: 1gn.		





Note: All dimensions in mm.



Doc ID : ADR141A/PC/01 Rev No. : 06 Page No. : 14 of 17



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Doc ID : ADR141A/PC/01 Rev No. : 06 Page No. : 15 of 17

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# ADR141A/ ADR241A



Doc ID :ADR141A/PC/01 Rev No. :06 Page No. :16 of 17

# ADR141A/ ADR241A



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Doc ID : ADR141A/PC/01 Rev No. : 06 Page No. : 17 of 17